

Omni Channel Fulfillment System Design

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June 17, 2014



W&H SYSTEMS

Omni Channel Retailing

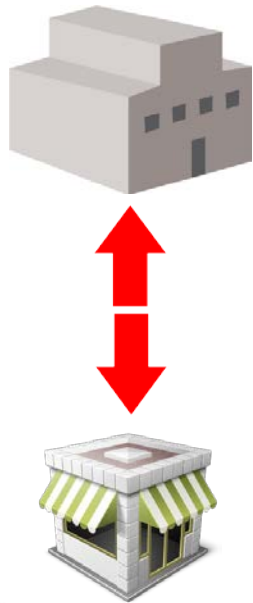


“Omni-Channel Retailing is the evolution of multi-channel retailing, but is concentrated more on a seamless approach to the consumer experience through all available shopping channels, i.e. mobile internet devices, computers, bricks-and-mortar, television, radio, direct mail, catalog and so on.”

Retail Supply Chain Evolution

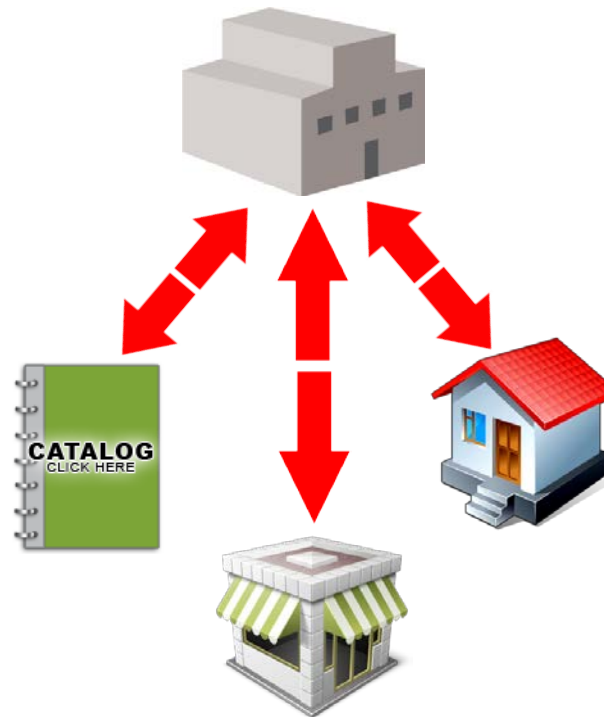
1970's-1990's

Retail Distribution



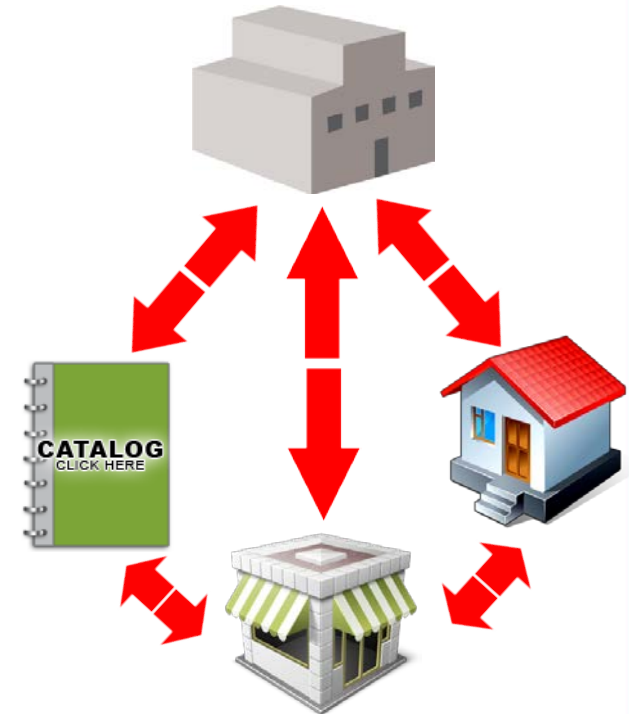
1990's- 2010

Multi-Channel Distribution



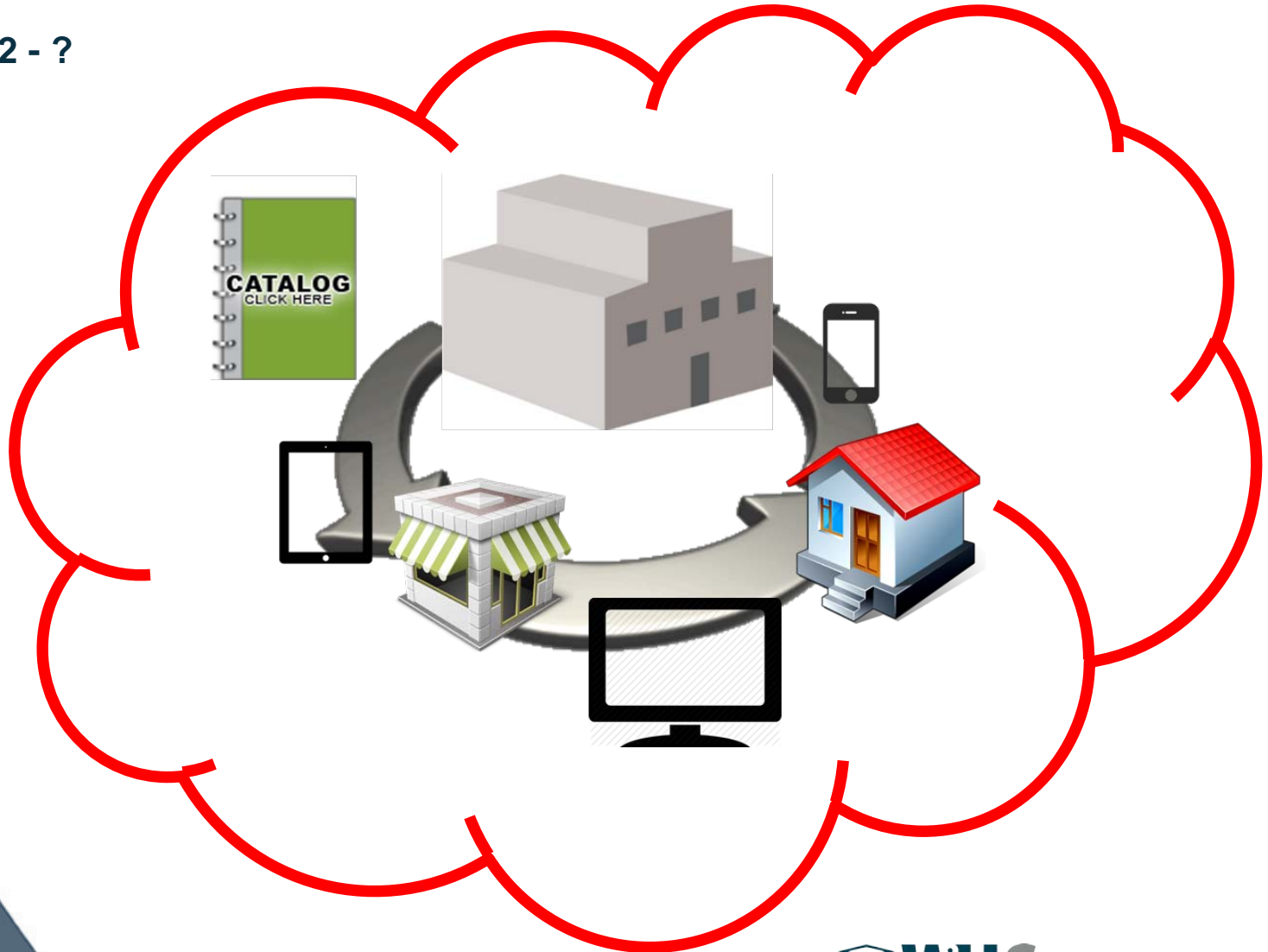
2010- 2012

Cross Channel Distribution



Retail Supply Chain Evolution

2012 - ?

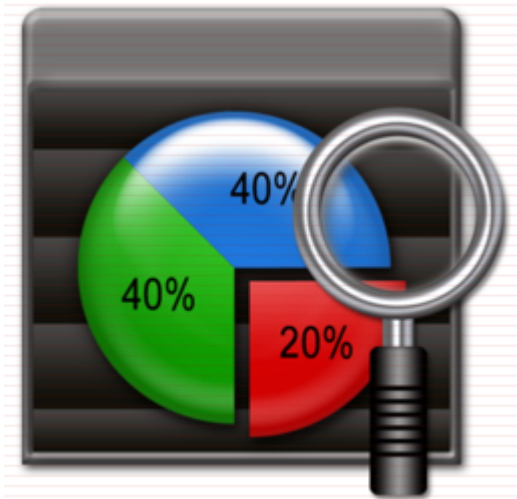


OMNI CHANNEL IMPACTS ON RETAIL DISTRIBUTION

Omni Channel Impacts on Retail Distribution

Pick any type of order from one inventory and ship it through any channel

- Order Types
 - Retail
 - Consumer
 - Wholesale
- Shipping Channels
 - Retail (TL, LTL, and Parcel)
 - Consumer (Parcel)
 - Wholesale (TL, LTL, or customer's carrier)



Omni Channel Impacts on Retail Distribution

Order Types

Retail

- Low – Medium no. of orders
- Medium – High no. of lines/order
- Low – Medium no. of units/line



Consumer

- Medium – High no. of orders
- Low no. of lines/order
- Low no. of units/line



Wholesale

- Low – Medium no. of orders
- High no. of lines/order
- High no. of units/line



Shipping Channels

Retail

- Parcel
- LTL
- Truck load

Consumer

- Parcel

Wholesale

- LTL
- Truck load
- Pick up

Dimensional Weight: Size Matters



**Ground Shipment
20 lb Parcel
Louisville to Philadelphia**

Dimensional weight calculator

Select Units
 in/lb (OR)
 cm/kg

Enter Dimensions
length x width x height
(Longest dimension is the Length)
24 x 18 x 13 in

This package can be shipped with
[FedEx International Priority® **](#)
[FedEx International Economy® **](#)

Customers: [Ship it now](#)
New Customers: [Open an Account](#)

Enter Actual Weight
15 lb (Required for comparison)

Dimensional Weight
= 41.0 lb

reset Calculate Dim Weight

The Dimensional Weight (L x W x H / 139) is greater than the Actual Weight of the package and will be used for rates calculations.

\$27.58

**Ground Shipment
20 lb Parcel
Louisville to Philadelphia**

Dimensional weight calculator

Select Units
 in/lb (OR)
 cm/kg

Enter Dimensions
length x width x height
(Longest dimension is the Length)
23 x 17 x 12 in

This package can be shipped with
[FedEx International Priority® **](#)
[FedEx International Economy® **](#)

Customers: [Ship it now](#)
New Customers: [Open an Account](#)

Enter Actual Weight
20 lb (Required for comparison)

Dimensional Weight
= 34.0 lb

reset Calculate Dim Weight

The Dimensional Weight (L x W x H / 139) is greater than the Actual Weight of the package and will be used for rates calculations.

\$18.67

A reduction of 1 linear inch = \$8.91 savings

DESIGN CONSIDERATIONS

Analysis: Channels Served

Wholesale

- “Bulk” product to reseller’s distribution center
- Direct Store Delivery Consolidation (DSDC)



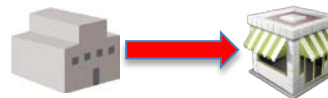
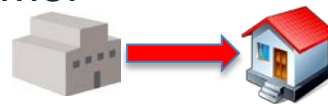
Retail

- 1 order = 1 store
- DSDC



Direct to Consumer (DTC)

- DTC to your customer
 - Dock to door
 - Door to store
- DTC drop ship



Analysis: Volumes & Profiles

Service levels

- By channel

Volumes

- SKU's
 - Quantity and velocity by SKU
 - Dimensional info is critical!!!
 - Inventory levels
- Orders
 - By channel
 - Average and peak
 - Month
 - Day

Order Profiles

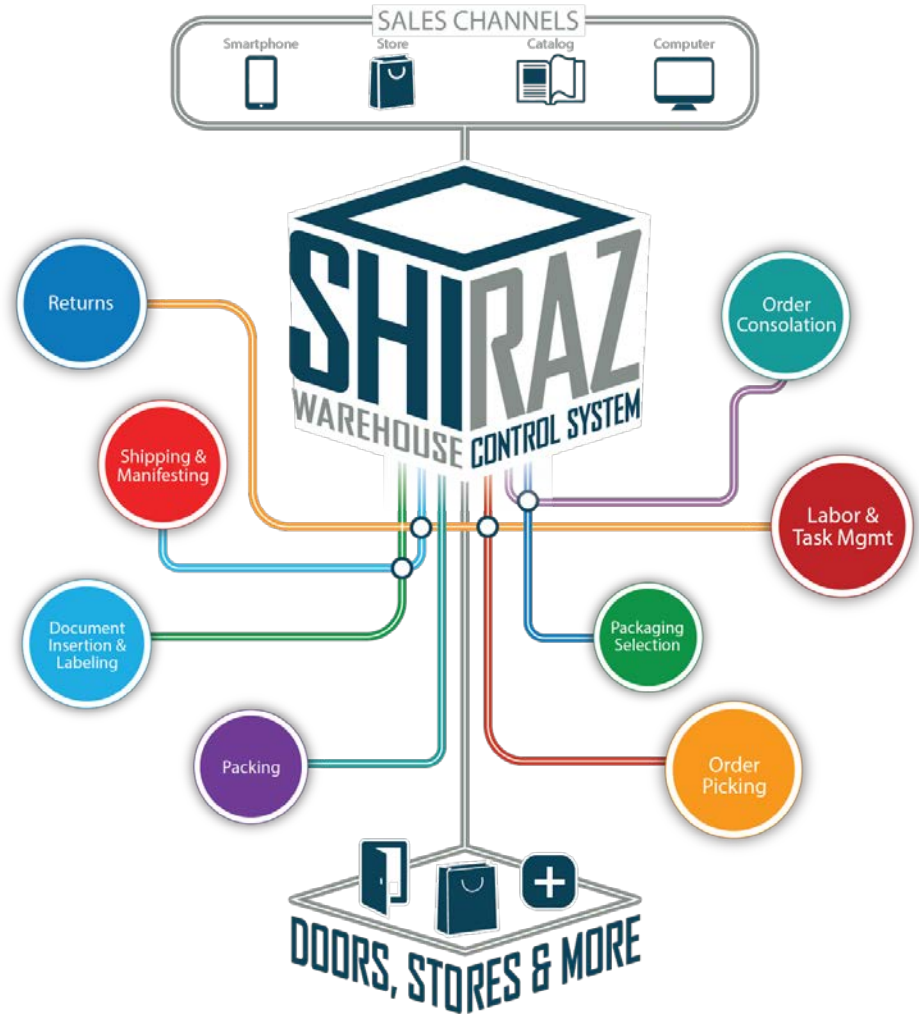
- By channel
 - Lines per order
 - Units per order
 - SKU commonality
 - Family/Unique SKU groups
- 12 months of order data
 - Line item detail



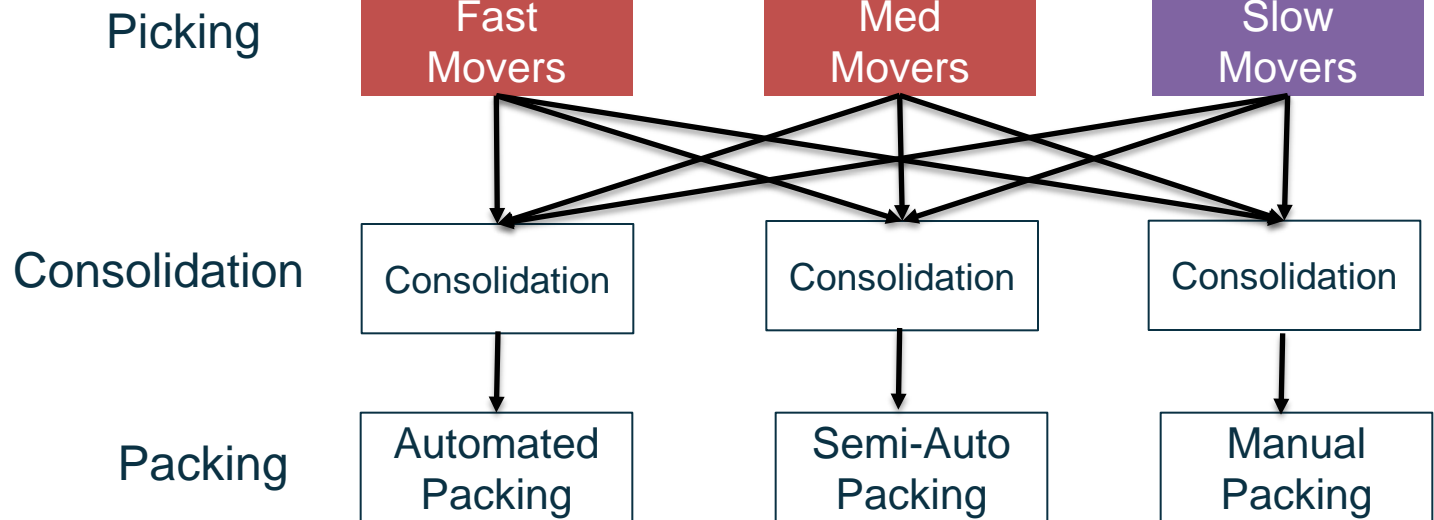
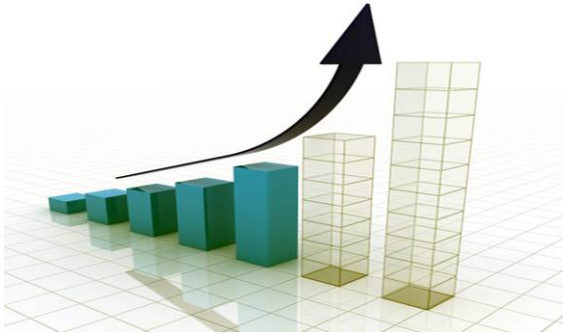
FULFILLMENT DESIGN OPTIONS

The Order Fulfillment Engine

- One Fulfillment Engine
- Pre-engineered modules focused on Omni Channel distribution
- Flexible integration with client Host and order fulfillment technologies



SHIRAZ® Fulfillment Concept

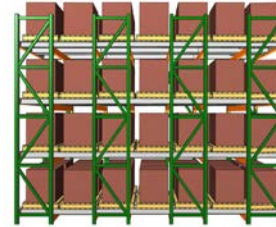


Decision Matrix

| <i>Shiraz</i> | Classic | Blue | Performance |
|---------------------------------|--------------------|---|---|
| Items Per Day Items Per Year | 8,000 2,000,000 | 24,000 6,000,000 | 100,000 250,000,000 |
| Order Consolidation Modules | Manual | Primary: Unit sorter Secondary: Manual | Primary: Unit sorter Secondary: Manual |

Functional Areas

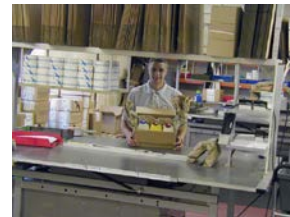
Storage
&
Picking



Consolidation



Packing



Shipping



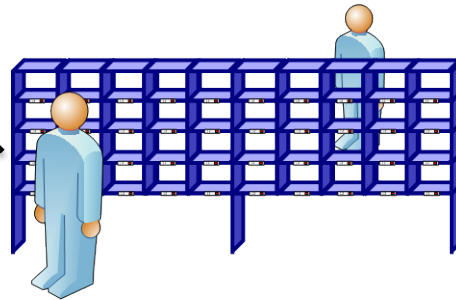
SHIRAZ® Classic

Classic



Batch Picking

12-500 Orders Per Cart
300-800 Units Per Hour
2000 Orders Per Day



Manual Consolidation

30' (10m) – 50' (15m) wide
50 – 100 locations
300-800 Items Per Hour
2000 Orders Per Day



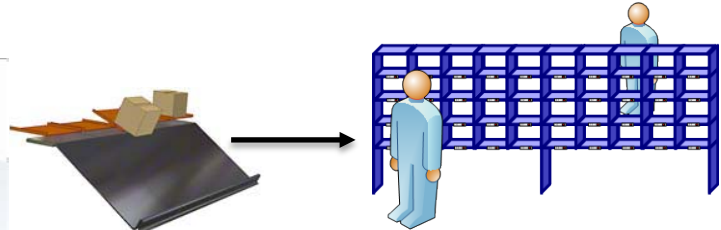
Manual Packing

30 – 100 Orders Per Hour/Station
20 Stations ~2,000 order Orders Per Day

SHIRAZ® Blue

Picking

- Batch Picking for Piece Pick
- Full Case
- Carts or Conveyor



Unit Sorter with manual consolidation at chutes

- 100 - 400 sorter chutes
- 4 Orders Per Chute
- 6000-20000 Units Per Hour



Semi-Auto Packing

- 300-700 Orders Per Hour

Automated Packing

- Up to 1,080 Orders Per Hour

SHIRAZ® Performance



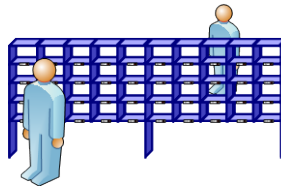
Picking

- Piece Picking ~300 Lines Per Hour/Person
- Case Picking 150-250 Cases Per hour/Person



Unit Sorter & Consolidation

- 10,000 – 12,000 Units Per Hour
- 300 - 800 Sorter Chutes
- 40 – 100 Orders Per Consolidation Wall



Packing

Semi-Auto Packing

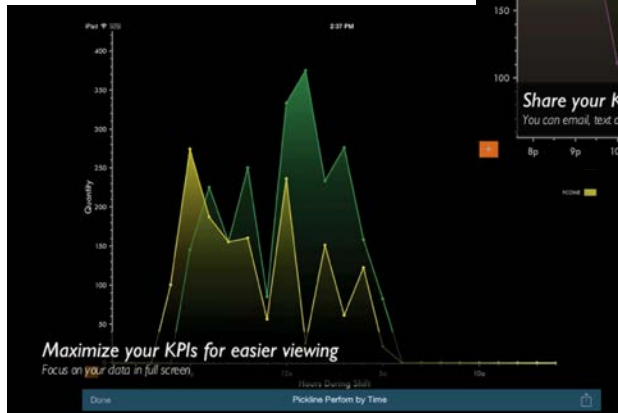
- 300-700 Orders Per Hour

Automated Packing

- Up to 1,080 Orders Per Hour



SHIRAZ Software Visibility



Report: Pick Wave Summary

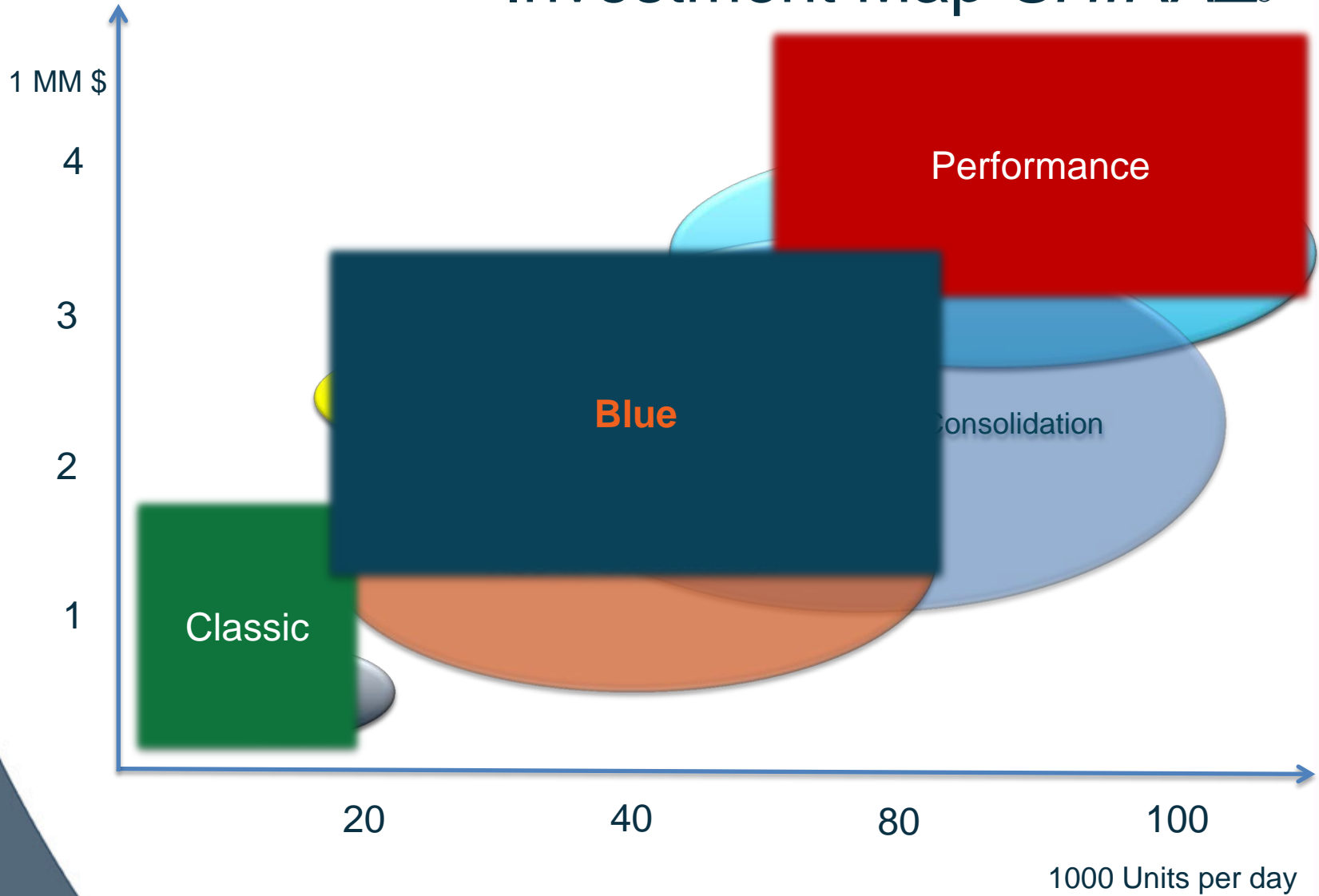
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PICK WAVE SUMMARY

| Pick Wave | Total | FCMAA | FCMBB | JDOCK | ATFCM | SIFCM | SPLIT |
|-----------|-------|-------|-------|-------|-------|-------|-------|
| 0001 | 1 | 0 | 0 | 0 | 0 | 0 | 1 |
| 0002 | 18 | 7 | 1 | 1 | 2 | 4 | 3 |
| 0003 | 12 | 7 | 1 | 1 | 0 | 3 | 0 |
| 0004 | 38 | 2 | 2 | 0 | 11 | 7 | 1 |
| 0005 | 16 | 1 | 1 | 0 | 6 | 2 | 1 |
| 0006 | 4 | 1 | 1 | 0 | 0 | 0 | 1 |
| 0007 | 26 | 3 | 2 | 2 | 10 | 6 | 1 |
| 0008 | 12 | 0 | 1 | 1 | 4 | 3 | 1 |
| 0009 | 13 | 0 | 1 | 1 | 4 | 2 | 1 |
| 0010 | 12 | 5 | 1 | 0 | 5 | 0 | 1 |
| 0011 | 15 | 0 | 0 | 0 | 8 | 4 | 1 |
| 0012 | 10 | 11 | 2 | 0 | 0 | 0 | 0 |
| 0013 | 10 | 1 | 1 | 0 | 3 | 1 | 1 |
| 0014 | 10 | 0 | 0 | 0 | 1 | 0 | 1 |
| 0015 | 10 | 0 | 0 | 0 | 1 | 0 | 1 |
| 0016 | 10 | 0 | 0 | 0 | 1 | 0 | 1 |
| 0017 | 36 | 10 | 1 | 1 | 10 | 1 | 1 |
| 0018 | 11 | 0 | 0 | 0 | 1 | 0 | 1 |
| 0019 | 5 | 0 | 0 | 0 | 1 | 0 | 1 |
| 0020 | 6 | 0 | 0 | 0 | 0 | 1 | 1 |
| 0021 | 6 | 0 | 0 | 0 | 0 | 1 | 1 |
| 0022 | 3 | 0 | 0 | 0 | 0 | 1 | 1 |
| 0023 | 3 | 0 | 0 | 0 | 0 | 1 | 1 |
| 0024 | 3 | 0 | 0 | 0 | 0 | 1 | 1 |
| 0025 | 3 | 0 | 0 | 0 | 0 | 1 | 1 |
| 0026 | 3 | 0 | 0 | 0 | 0 | 1 | 1 |
| 0027 | 3 | 0 | 0 | 0 | 0 | 1 | 1 |
| 0028 | 3 | 0 | 0 | 0 | 0 | 1 | 1 |
| 0029 | 3 | 0 | 0 | 0 | 0 | 1 | 1 |
| 0030 | 3 | 0 | 0 | 0 | 0 | 1 | 1 |
| 0031 | 71 | 31 | 33 | 127 | 44 | 17 | |

Run your existing WCS reports
Run individual reports or create your own favorites

Investment Map SHIRAZ®



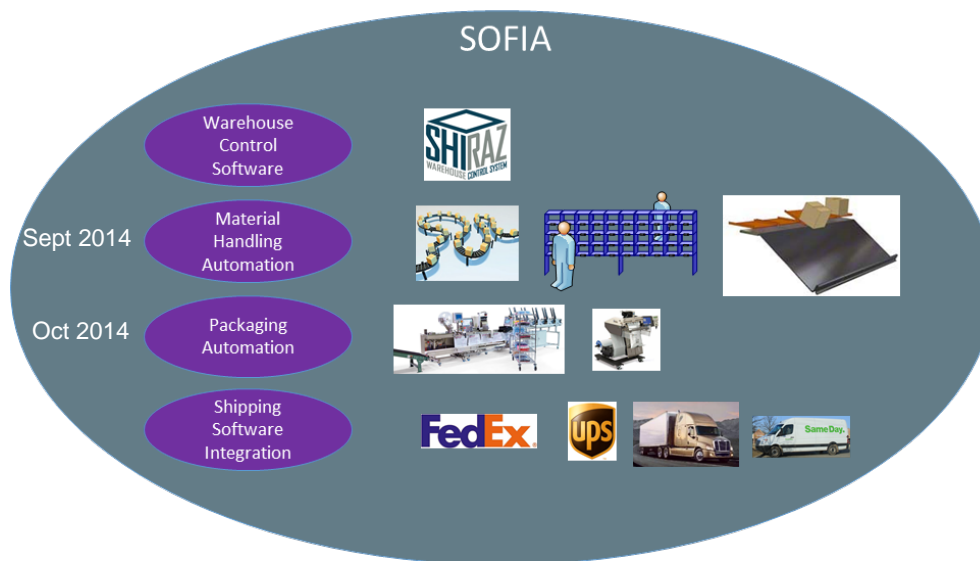
Follow Up Events

September 2014

- SOFIA Order Fulfillment: Omni channel orders fast & efficiently

October 2014

- SOFIA Packaging Integration: Save time, labor, and materials



Questions

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