



PREVENTIVE MAINTENANCE

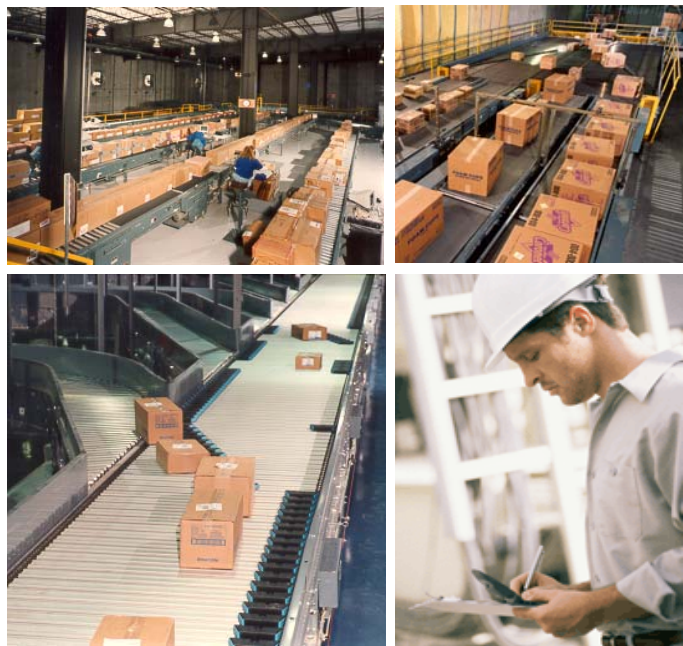
Material Handling Equipment Specialists

If you want to insure top performance of your material handling system and equipment then maintenance is the key; and W&H System's provides the experienced Maintenance Personnel to keep your system running as designed. A well executed scheduled maintenance plan can extend the life of your material handling system, make it more reliable, and help prevent expensive downtime.

Preventive maintenance is a schedule of planned maintenance actions aimed at the prevention of breakdowns and failures. The primary goal of preventive maintenance is to protect your investment by preventing the failure of equipment before it actually occurs. It is designed to preserve and enhance equipment reliability by replacing worn components before they actually fail. Preventive maintenance activities include equipment checks, partial or complete overhauls at specific periods, oil changes, lubrication and so on. In addition, we record equipment deterioration so that decisions can be made to replace or repair worn parts before they cause system failure.

Our standard preventive maintenance programs address the basic needs of the material handling equipment. They insure that the equipment is properly adjusted and lubricated at regular intervals.

Standard program options are available as well as custom programs that are designed for customer-specific maintenance needs and schedules.



Long-term benefits of preventive maintenance include:

- Improved system reliability
- Decreased cost of replacement
- Decreased system downtime
- Expanded equipment life expectancy
- Better spares inventory management
- Improved safety and quality conditions



It makes sense to outsource your preventive maintenance needs because...

We provide a full needs assessment:

We provide a comprehensive, low-cost maintenance review so that all issues can be addressed.

We are versatile: We service, maintain or install from many material handling vendors.

We are specialized: We specifically focus on conveyors and other material handling equipment.

We acquire parts fast: We have quick access to information and parts. Our expertise, buying power and relationships with manufacturers let us supply parts fast and at a reasonable price.

We partner with your maintenance department: We supplement and partner with your maintenance department for optimum results and total reliability. Our technicians communicate with you both before and after performing a preventive maintenance operation to let you know the condition of your equipment.

The following are some of the typical preventive maintenance items we perform:

- ▶ Inspect all equipment for functionality
- ▶ Inspect and lubricate chains and bearings
- ▶ Clean debris from moving parts
- ▶ Adjust and tighten necessary parts
- ▶ Inspect electrical connections, troubleshoot, or repair; if necessary
- ▶ Provide a written service report

